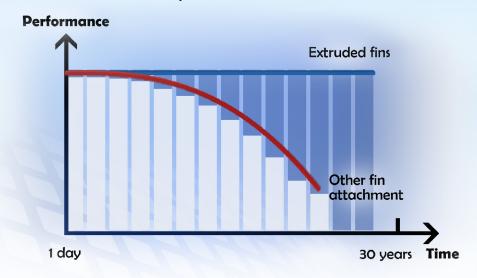




## THE PERFORMANCE DEGRADATION OF A HEAT EXCHANGER IS ESSENTIALLY DUE TO TWO PHENOMENA WHICH OCCUR OVER TIME:

- Fouling resistance due to impurity accumulation contained in both fluids
- Increased thermal resistance at the tube-to-fin bond due to thermal cycling dilatation of the materials and to corrosion at the fin base or root. These factors creates a loss of contact or bond pressure in between the fins and the tube.





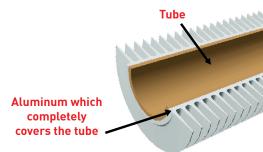
Extruded finned tubes

### **HOW TO PREVENT LOSS OF PERFORMANCE?**

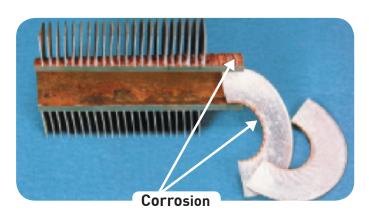
- Fouling impact on heat exchanger performance can be reduced by an internal and external cleaning on a regular basis.
- There is No remedial solution (except tube replacement) for correcting performance degradation due to increased tube-to-fin resistance but this can be prevented by using aluminum extruded finned tubes.

# WHY POWERFIN ALUMINUM EXTRUDED FINNED TUBES PREVENT LOSS OF PERFORMANCE DUE TO TUBE-TO-FIN BOND RESISTANCE?

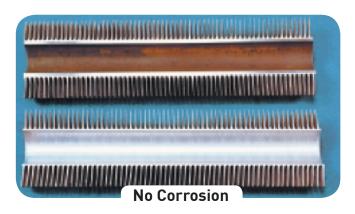
 The aluminum completely encloses the tube material, No gap between fins → No possibility of contaminant accumulation underneath the fins → No possibility of corrosion in between fins and tubes.



#### Conventional fin attachment\*



#### Extruded aluminum fin attachment\*



More than 1200 psi (>85 bars) applied on aluminum when forming the fins
on tubes → Excellent mechanical bond → No risk of fin detachment over the years
due to thermal dilatations or vibrations.

## OTHER IMPORTANT BENEFIT OF POWERFIN ALUMINUM EXTRUDED FIN TUBES:

 Cold forming finning process → Much more rigid fin than aluminum ribbon of same thickness → Easy maintenance (severe coil cleaning without fin damage)

# Did you know?

### **EXTRUDED ALUMINUM FINNED TUBES ARE ALSO CALLED:**

- Integral aluminum finned tubes due to the fact this is the only fin technology where aluminum is completely covering the tubes.
- Bi-metal finned tubes.

THE FOLLOWING QUOTE FROM ALDO GUCCI PERFECTLY REFLECTS
THE VERY ESSENCE OF OUR EXTRUDED FINNED TUBE TECHNOLOGY:

«THE BITTERNESS OF POOR QUALITY IS
REMEMBERED LONG AFTER THE SWEETNESS OF
A LOW PRICE IS FORGOTTEN»